



### **AUCTECH Robotics**

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# **Industrial Robot Series**

**AUCTECH 2023-V2.1** 







## **Product Advantages**



### Faster - Efficient Production

- Optimal hardware performance powered by self-developed control systems
- Remarkably adroit motion backed by modularized control architecture



### More Reliable - Stable Operation

- Rigorous design and continuous improvement bring you a reliable partner in industrial production
- IP67, CE, CR, KCs, and MTBF certifications



### More Precise - Flexible Integration

- Easier deployment thanks to the compact structure and hollow wrist
- Broader application due to various interfaces



### Easier to Use - Worry-free Operation

• Simple maintenance with timely, professional, and efficient service



## **AX-4 series**

- Easy integration into small automation units to accomplish various tasks efficiently
- Satisfactory quality and takt time thanks to the amazing stability and best-in-class motion control

Model		AX-4	
DOF		6	
Drive mode		AC servo	
Reach		596 mm	
Repeatability		±0.02 mm	
Payload		4 kg	
	Axis 1	-170° to +170° (440°/s)	
	Axis 2	-80° to +144° (355°/s)	
Range of motion	Axis 3	-194° to +54° (440°/s)	
(maximum speed)	Axis 4	-170° to +170° (490°/s)	
	Axis 5	-119° to +119° (450°/s)	
	Axis 6	-360° to +360° (720°/s)	
Operating temperature		0°C to +40°C	
Storage temperature		-10°C to +55°C	
IP rating		IP67	
Mounting method		Floor, Ceiling	
Noise level		≤ 70 dB(A)	
Weight		About 32 kg	
AIR		4-Φ4, 5bar	
Signal		8 channels (30V, 0.5A)	



## **AX-7 series**

- Flexible reach choices: 707/906/1206 mm
- Satisfactory quality and takt time thanks to the amazing stability and best-in-class motion control

Model		AX-7	AX-7L	AX-7XL		
DOF	DF		6			
Drive mode			AC servo	0		
Reach		707 mm 906 mm 1,200				
Repeatability		±0.02 mm	±0.05 mm			
Payload			7 kg	1		
	Axis 1	-170° to +170° (440°/s)	-170° to +170° (355°/s)	-170° to +170° (297°/s)		
	Axis 2	-96° to +135° (355°/s)	-96° to +130° (355°/s)	-95° to +125° (223°/s)		
Range of motion	Axis 3	-195° to +65° (440°/s)	-195° to +65° (355°/s)	-195° to +65° (297°/s)		
(maximum speed)	Axis 4	-170° to +170° (480°/s)				
	Axis 5	-120° to +120° (450°/s)				
	Axis 6	-360° to +360° (705°/s)				
Operating temperatur	e	0°C to +40°C				
Storage temperature		-10°C to +55°C				
P rating		IP67	IP67	IP54		
Mounting method		Floor, Ceiling				
Noise level		≤ 70 dB(A)				
Weight		About 50 kg	About 76 kg			
AIR 4-Φ4, 5bar			4-Ф4, 5bar			
Signal		8 channels (30V, 0.5A)				



## **AX-10 series**

- All-cast aluminum body for the lightest weight and highest speed in its class
- Easy and compact deployment made possible by the fully enclosed arm with internal cables

Model		AX-10 R1206		
DOF		6		
Drive mode		AC servo		
Reach		1,206 mm		
Repeatability		±0.05 mm		
Payload		10 kg		
	Axis 1	-170° to +170° (297°/s)		
	Axis 2	-95° to +125° (223°/s)		
Range of motion	Axis 3	-195° to +65° (223°/s)		
(maximum speed)	Axis 4	-170° to +170° (480°/s)		
	Axis 5	-120° to +120° (360°/s)		
	Axis 6	-360° to +360° (705°/s)		
Operating temperature		0°C to +40°C		
Storage temperature		-10°C to +55°C		
IP rating		IP54		
Mounting method		Floor, Ceiling		
Noise level		≤ 70 dB(A)		
Weight		About 76 kg		
AIR		4-Φ4, 5bar		
Signal		8 channels (30V, 0.5A)		



## **AX-12 series**

- Customized for special industry with high ROI
- Satisfactory quality and takt time for segment customers thanks to the amazing stability and best-in-class motion speed
- Long-term reliable operation due to high stiffness and high inertia design
- Easy and compact deployment made possible by the fully enclosed arm with internal cables

Model		AX-12 R707-3 AX-12 R707-4 AX-12 R906-3-LAR AX-12 R9					
DOF		3	4	3	4		
Drive mode			AC servo				
Reach		707 mm		906 mm			
Repeatability		±0.0	)2 mm	±0.0	3 mm		
Payload			1.	2 kg			
	Axis 1	-96° to +13	-96° to +135° (297°/s) -126° to +100° (2				
Range of motion	Axis 2	-195° to +65° (297°/s)					
(maximum speed)	Axis 3	-120° to +120° (360°/s)					
	Axis 4		-360° to +360° (356°/s		-360° to +360° (356°/s)		
Operating temperature	e	0°C to +40°C					
Storage temperature			-10°C	to +55°C			
IP rating		IP54					
Mounting method		Floor, Ceiling					
Noise level		≤ 70 dB(A)			77		
Weight		About 43 kg About 45 kg About 44 kg Abou			About 46 kg		
Signal		8 channels (30V, 0.5A)					



## **AN-12 series**

- Full-cast aluminum alloy body for 20% weight reduction compared with products of the same class. Running speed that is 20% faster for efficient and precise operation.
- Compact design with built-in motor and cable for easier and more flexible deployment
- IP67 protection that endures harsh environments

Model		AN-12-10/1.6	AN-12-12/1.4	AN-12-16/1.1	AN-12-16/0.95-3	AN-12-16/0.95-4	
DOF		6		3	4		
Drive mode			AC servo		AC	servo	
Reach		1,602 mm	1,442 mm	1,102 mm	953 mm	953 mm	
Repeatability			±0.03 mm		±0.0	3 mm	
Payload		10 kg	12 kg	16 kg	16 kg	16 kg	
	Axis 1		-170° to +170° (245°/s)		-125° to +11	0° (245°/s)	
	Axis 2		-105° to +145° (245°/s)	)	-210° to +7	0° (290°/s)	
Range of motion	Axis 3		-210° to +70° (290°/s)			85° (450°/s)	
(maximum speed)	Axis 4	-	270° to +270° (435°/s		-360° to +360° (705°/s)		
	Axis 5		-135° to +135° (450°/s)				
	Axis 6	-	360° to +360° (705°/s				
Operating tempera	ture		0°C to +45°C		0°C t	o +45°C	
Storage temperatur	re		-10°C to +55°C		-10°C to +55°C		
IP rating			IP67		IP67		
Mounting method			Floor, Ceiling			, Ceiling	
Noise level		≤75 dB(A)			≤75	5 dB(A)	
Weight		About 117 kg About 115 kg About 112 kg		About 67 kg	About 69 kg		
AIR			1-Ф8+2-Ф6, 8bar		1-Ф8+2	-Ф6, 8bar	
Signal		2	4 channels (30V, 0.5A	)	12 channels	(30V, 0.5A)	



## **AN-25 series**

- Longer reach than products of the same class helps easily address a wide range of automation requirements
- AUCTECH self-developed control system maximizes production efficiency while ensuring the service life
- A 25% increase in payload over the previous model on average
- High inertia motion characteristics optimized for high inertia and fast beat applications
- IP67 high protection rating of wrists allows working in extreme environments thanks to the newly optimized sealing design

Model		AN-25-20/2.0 AN-25-25/1.8 AN-25-30/1.			AN-25-35/1.8	AN-25-12/2.1	
DOF		6			7 6		
Drive mode		AC servo					
Reach		2,013 mm 1,813 mm 1,617 mm			1,813 mm	2,110 mm	
Repeatability				±0.05 mr	m		
Payload		20 kg 25 kg 30 kg 35 kg				12 kg	
Axis 1			-180° to +180° (20		-180° to +180° (204°/s)	-180° to +180° (204°/s)	
	Axis 2		-99° to +156° (186°/s)		-99° to +156° (186°/s)	-99° to +156° (186°/s)	
Range of motion	Axis 3	-200° to +75° (182°/s)			-200° to +75° (182°/s)	-200° to +85° (182°/s)	
(maximum speed)	Axis 4	-180° to +180° (492°/s)			-180° to +180° (310°/s)	-180° to +180° (492°/s)	
	Axis 5	-135° to +135° (450°/s)		0°/s)	-135° to +135° (360°/s)	-135° to +135° (450°/s)	
	Axis 6	-360° to +360° (705°/s)		05°/s)	-360° to +360° (444°/s)	-360° to +360° (705°/s)	
Operating temperatu	ure			0°C to +40	°C		
Storage temperature				-10°C to +55	5℃		
IP rating		IP65 (Wrist IP67)					
Mounting method		Floor, Ceiling					
Noise level		≤75 dB(A)					
Weight		About 264 kg About 256 kg About 252 kg About 256 kg About			About 262 kg		
AIR		2-Ф8, 8bar					
Signal			24 channels (30V, 0.5A)				



## **AN-80 series**

- Highest payload and longest reach among products of the same class helps easily address a wide range of automation needs
- High inertia motion characteristics optimized for high inertia applications
- Higher protection level against even the most demanding environments

Model		AN-80-80/2.2	AN-80-50/2.6		
DOF			6		
Drive mode		AC	servo		
Reach		2200 mm	2598 mm		
Repeatability		±0.06 mm	±0.08 mm		
Payload		80 kg	50 kg		
	Axis 1	-185°~+185°(170°/s)	-185°~+185°(170°/s)		
Range of motion	Axis 2	-90°~+155°(145°/s)	-90°~+155°(180°/s)		
	Axis 3	-210°~+80°(170°/s)	-210°~+80°(180°/s)		
(maximum speed)	Axis 4	-200°~+200°(285°/s)	-200°~+200°(285°/s)		
	Axis 5	-130°~+130°(285°/s)	-130°~+130°(285°/s)		
	Axis 6	-360°~+360°(285°/s)	-360°~+360°(360°/s)		
Operating temperature		0°C to +45°C			
Storage temperature		-10°C to +55°C			
IP rating		IP65 (Wrist IP67)			
Mounting method		Floor, Ceiling			
Weight		About 635 kg	About 645 kg		
AIR		2-Φ1.	2-Φ12, 8bar		
Signal		24 channels (30V, 0.5A)			



## **AN-220 series**

- Payload of 220 kg, with greater operating capacity under the same working conditions
- Reach of 3200 mm, cope with more application needs easily
- The whole machine IP65, wrist IP67 protection, deal with harsh environment freely

Model		AN-220-220/2.7	AN-220-170/2.7	AN-220-150/3.2		
DOF		6				
Drive mode			AC servo			
Reach		2705 mm	2705 mm	3201 mm		
Repeatability			±0.05 mm			
Payload		220 kg	170 kg	150 kg		
	Axis 1	-185°~+185°(120°/s)	-185°~+185°(130°/s)	-185°~+185°(130°/s)		
	Axis 2	-65°~+85°(110°/s)	-65°~+85°(115°/s)	-65°~+85°(115°/s)		
Range of motion	Axis 3	-185°~+80°(110°/s)	-185°~+80°(125°/s)	-185°~+80°(125°/s)		
(maximum speed)	Axis 4	-200°~+200°(150°/s)	-200°~+200°(180°/s)	-200°~+200°(180°/s)		
	Axis 5	-130°~+130°(150°/s)	-130°~+130°(180°/s)	-130°~+130°(180°/s)		
	Axis 6	-360°~+360°(220°/s)	-360°~+360°(260°/s)	-360°~+360°(260°/s)		
Operating temperature	e		0°C to +45°C			
Storage temperature		-10°C to +55°C				
P rating		IP65 (Wrist IP67)				
Mounting method		Floor				
Weight		About 1138 kg	About 1138 kg	About 1165 kg		
AIR		2-Φ12, 8bar				
Signal		24 channels (30V, 0.5A)				



## aBC-5M

- Compact design and small footprint
- Flexible deployment through vertical/horizontal installation

## aBC-5

- More convenient deployment with a size only 50% that of the previous generation
- Suitable for wet, acidic, and alkaline gas environment thanks to internal and external dual cycle cooling system and IP54 protection





Controller

aBC-5M

aBC-5

Dimensions (W $\times$ D $\times$ H)	448 mm x 446 mm x 268 mm	522 mm x 408 mm x 425 mm	
Weight	28 kg	35 kg	
Standard I/O	Input: 16; Output: 16	Input: 16; Output: 16	
IP rating	IP40	IP54	
Power supply	230VAC, voltage fluctuation within -15% to +10%, frequency variation within ±2%	230VAC or 3 x 380VAC(3L+N+PE)*1, voltage fluctuation within -15% to +10%, frequency variation within ±2%	
Rated power	1.6kW(AX-4),1.7kW(AX-12 series), 2.5kW(AX-7、AX-7L、AX-7XL),2.7kW(AX-10 R1206)	1.6kW(AX-4),1.7kW(AX-12 series),2.5kW(AX-7、AX-7L、AX-7XL), 2.7kW(AX-10 R1206),4.7kW(AN-12-12/1.4、AN-12-10/1.6、AN-12-16/1.1) 2.8kW(AN-12-16/0.95-3),3kW(AN-12-16/0.95-4),9.1kW(AN-25 series)	
Operating temperature	0°C to +45°C	0°C to +45°C	
Storage temperature	-10°C~+55°C	-10°C∼+55°C	
Maximum humidity for operation/storage	≤ 80% (non-condensing)	≤ 95% (non-condensing)	

<sup>\*1: 3</sup>x380VAC power supply for AN-12 Series, AN-25 Series, and 230VAC power supply for the rest.

## aBC-5E

- Compact design and easy installation
- IP54 protection level against metal dust
- Rich interface, support multiple communication methods



#### Controller

aBC-5E

	abc-JE			
Dimensions (W×D×H)	690 mm× 514 mm× 835 mm			
Weight	102 kg			
Standard I/O	Input: 16; Output: 16			
IP rating	IP54			
Power supply	3x380VAC(3L+PE); voltage fluctuation within -10%-10%, frequency variation within ±2%			
Rated power	17.5kW(AN-80 series)、32.6kW(AN-220 series)			
Operating temperature	0°C ~ +45°C			
Storage temperature	-10°C~ +55°C			
Maximum humidity for operation/storage	≤95% (non-condensing)			

## aPad-2

- Modern ergonomic design
- Large multi-touch HD Screen,easier human-machine interaction
- Plug & play connection and shareable between robots
- Intuitive UI layout allowing quick start within 10 minutes



FlexPendant	aPad-2	aPad
Dimensions	290 mm × 190 mm × 80 mm	9.7 inches
Weight	840 g	1.15 kg (without cable)
Connection	Wired	Wired
Display	10.1-in LCD with a resolution of 1,920×1,200	Resolution 1,024×768
IP rating	IP54	IP65

# **Applications**



### **Electronics**

Outperforming competitors in speed, reliability, and size, AUCTECH industrial robots have found wide applications in consumer electronics, glass cover, PCB, and other segments.

Loading and unloading

Assembly

Gluing

Inspection

### **Auto Parts**

AUCTECH serves Tier 1 auto part suppliers and their factories across the globe. Thanks to superior trajectory accuracy and stiffness, AUCTECH robots ensure consistent trajectory in automated applications such as part grinding and gluing.

Loading and unloading

Gluing

Grinding

### Loading & Unloading for Mobile Phone Inspection



Loading and unloading for inspection equipment of mobile phones and other electronic products

### **Notebook Package Labeling**



Labeling on the outer package of notebooks

#### Loading & Unloading for Mobile Phone Screen Processing



Loading and unloading for CNC engraving machine to process the glass cover of electronic products

### Rail Grinding



Chamfering and deburring of different end surfaces of auto linear guides

### Piston Grinding & Deburring



Fine grinding and deburring of piston products (including valves, oil holes, inner pin holes, and other complex parts)

### **Plastic Part Grinding**



Grinding and polishing of interior and exterior plastic trims, such as door handles and three-spoke steering wheels

## Mobile Phone Backboard Polishing



Grinding and polishing of the metal backboards of mobile phones and other electronic products

### **Relay Gluing**



Encapsulating and gluing of relays and other electronic components

### **PCB Board Handling**



Handling of large inertia PCB boards in the PCB industry

#### **Lock Gluing**



Plasma cleaning and sealant application for car locks

### **Casting Grinding**



Grinding and deburring of cast iron parts, aluminum and magnesium alloy die-cast parts, and steel machined parts

### Front-End Module Inspection



Flexible automatic inspection of different types of automotive front-end modules

### Metals

Equipped with proprietary control systems, constant force control software process kit, and intelligent vision planning system, the IP67 protected AUCTECH robots automate most of the tool production processes with improved productivity and quality. AUCTECH has now grown into one of the best robot brands for manufacturing hardware including knife and shear.

Wet sanding

Chamfering

Blade cutting

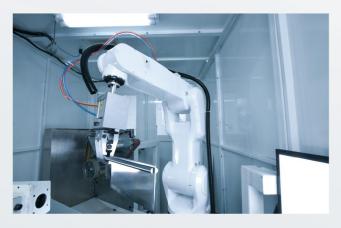
Deburring

**Automatic Loading & Unloading for Wet Sanding** 

#### **Automatic Blade Cutting**



### **Automatic Chamfering**



**Automatic Deburring** 

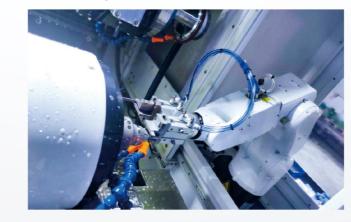


## **Machine Tending**

Powered by high-performance motion control and other platform-based technologies, the IP67 protected AUCTECH robots have become the ideal choice for the machine tool industry due to their high protection level, compact design, and outstanding precision. Equipped with the hollow wrist, they allow for long-term stable loading and unloading inside and outside machine tools. That wins it the reputation of the No. 1 domestic brand in the segment.

Loading and Unloading

**Loading and Unloading for Tool Grinding Machine** 



**Loading and Unloading for CNC Engraving Machine** 



**Loading and Unloading for Injection Moulding Machine** 



**Loading and Unloading for Water Truck** 

